

538

DART AEROSPACE LTD	Work Order:	24020
Description: Hook	Part Number:	B67-43001-315
Dwg: B67-43001 Rev. B page 43	Qty:	60
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	JK	05/08/12	60
2	MV	Cut blanks: 2.500" x 1.00" x 2.800" long Material: 6061-T6 Bar (QQ-A-200/8) (M6061T6B1.000x02.500) <b>Identify for B67-43001-315</b>			
3	MV	Machine as per Folio FA540 and Dwg B67-43001 <b>Identify as B67-43001-315</b> Dwg Rev <u>B</u> Folio Rev <u>B</u>	ML	05/08/12	60
4	QC2	Inspect parts as they come off the CNC machine	TJL	05/08/12	60
5	QC8	Second check	SA	05.08.18	60
6	MV	Deburr	RG	05.08.18	60
7	ST	Identify and Stock	CD	05/08/22	60
8	AC	Cost / part: <u>5.83</u>	SM	05.08.25	60
9	DC	Close W/O <u>5.83</u> Inspect Level 21	CD	05/08/23	60

Rev	Date	Change	Revised By	Approved
A	05.07.13	New issue	KJ/JLM	<i>[Signature]</i>

RELEASED  
*[Signature]*  
 05.07.13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_

PAR #: \_\_\_\_\_

Fault Category: \_\_\_\_\_

NCR: Yes

DQA: 

Date: 05/08/23

NOTE: Date &amp; initial all entries

QA: N/C Closed: \_\_\_\_\_

Date: \_\_\_\_\_

0000000000

Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Aug 09, 2005  
11:33 am

Work Order No : 0024020  
Project Name : pB67-43001-315 ✓  
Project For : WK538  
Work Order Type : Main  
Main WO Number :  
House Part Number : pB67-43001-315  
Description : Hook  
Manufactured : Yes  
Amount Req'd : 60  
Amount Done : 0  
Start Date : 08-09-05  
Est Finish Date : 09-28-05  
Act Finish Date :  
Drawings Reqd : No  
Ok for Approval :  
Approval Rec'd : \$0 Posted to Finished/Goods

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Margin : 0.000%  
Actual Margin : 0.000%

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss)	0.00	0.00

DART AEROSPACE LTD	Work Order:	24020
Description: Hook	Part Number:	B67-43001-315
Inspection Dwg: B67-43001 Rev: B		Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

First Article       Prototype

Measured by:	<u>Jml</u>	Audited by:	<u>Er</u>	Prototype Approval:	<u>N/A</u>
Date:	<u>05/08/17</u>	Date:	<u>05/08/17</u>	Date:	<u></u>

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/RF	

8

7

6

5

4

3

2

1

D

D

C

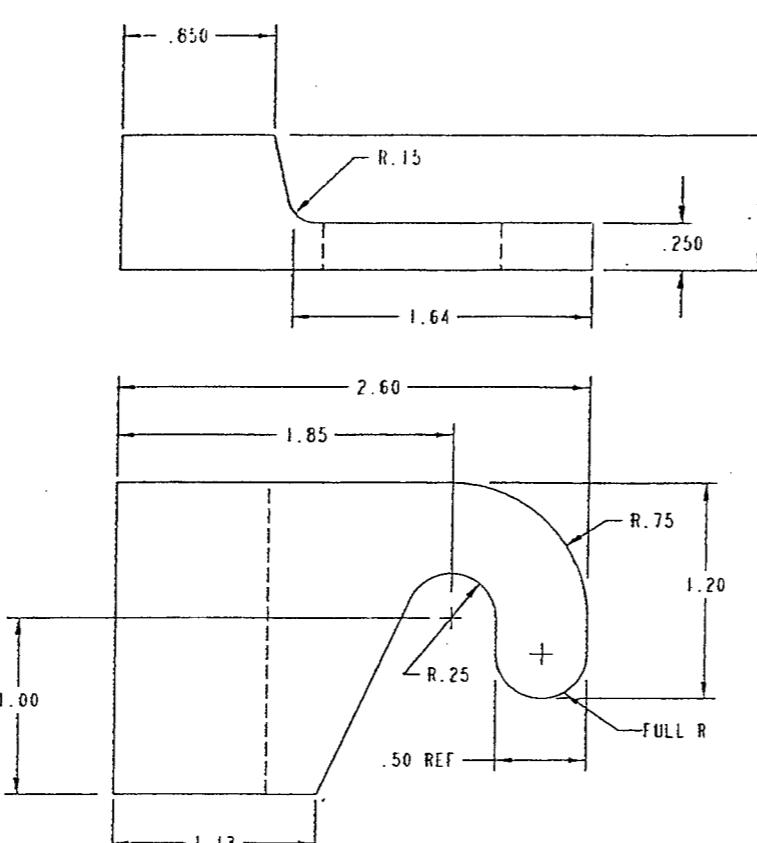
C

B

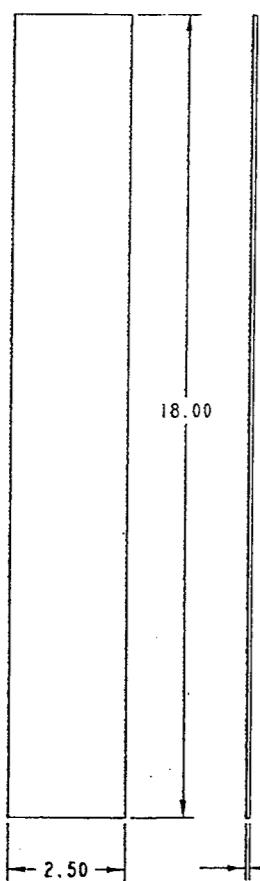
B

A

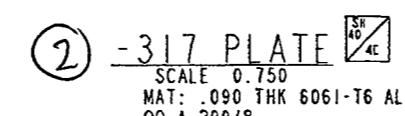
A



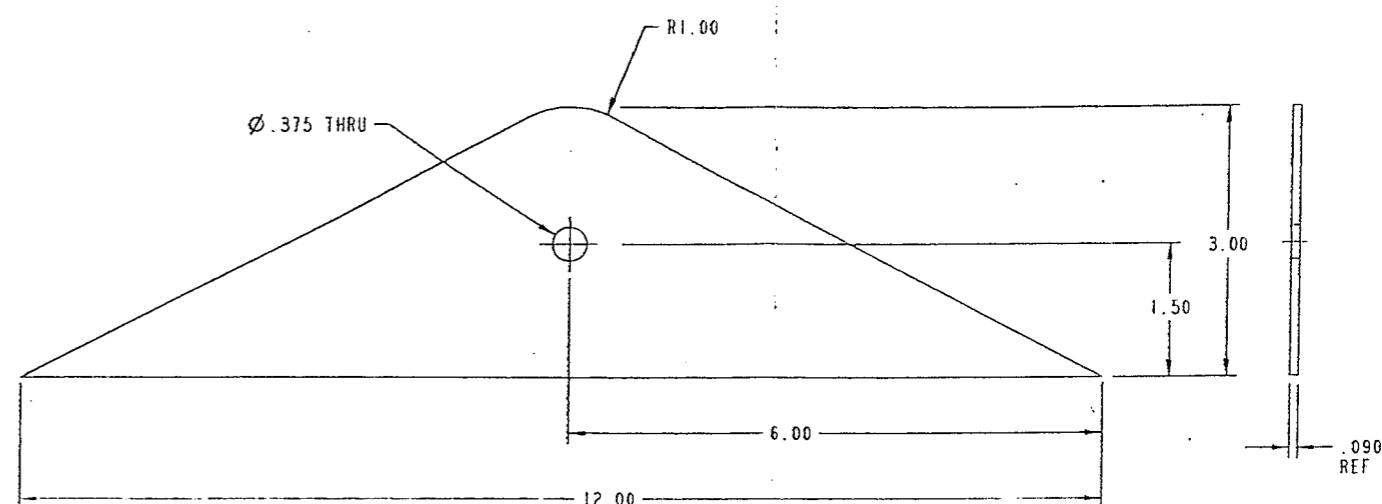
③ -315 HOOK  
SCALE 2,000  
MAT: 6061-T6 AL,  
QQ-A-200/8



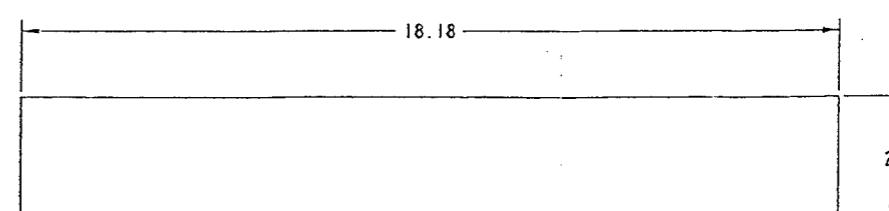
① -313 PLATE  
SCALE 0.500  
MAT: .090 THK 6061-T6 AL.  
QQ-A-200/8



② -317 PLATE  
SCALE 0.750  
MAT: .090 THK 6061-T6 AL.  
QQ-A-200/8



② -319 GUSSET  
SCALE 1.000  
MAT: .090 THK 6061-T6 AL,  
QQ-A-200/8



① -321 PLATE  
SCALE 0.500  
MAT: .090 THK 6061-T6 AL.  
QQ-A-200/8

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. *246020*

PREMIER AVIATION, INC.  
2621 Aviation Parkway, Grand Prairie, Texas 75092  
SIZE CODE IDENT NO. DRC NO.  
DOSUV8 B67-43001 REV. B  
SCALE WT. SHEET 43 of 45

ORIGINAL